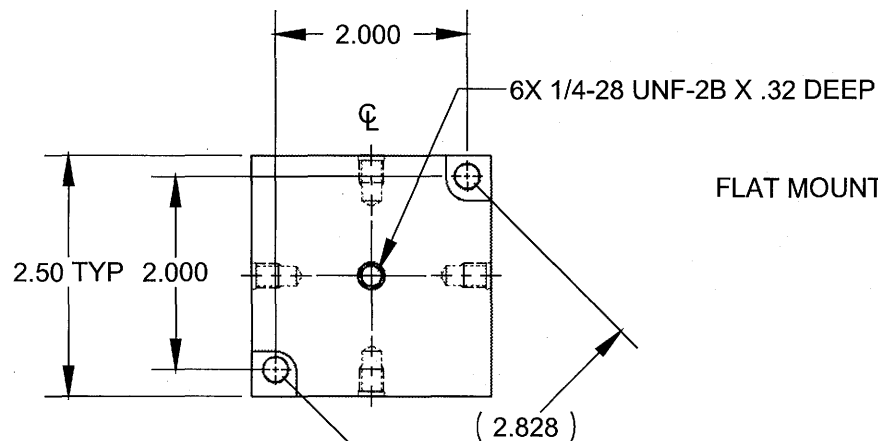
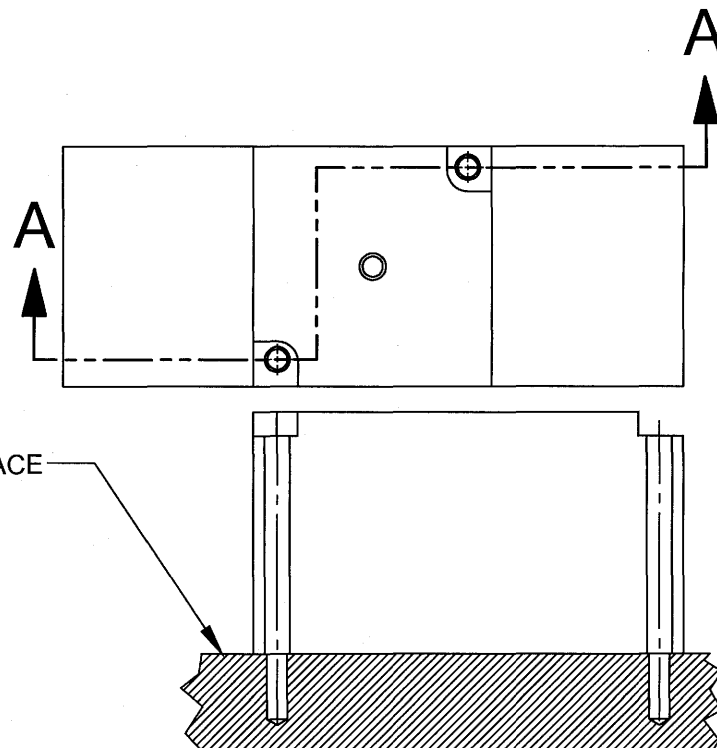
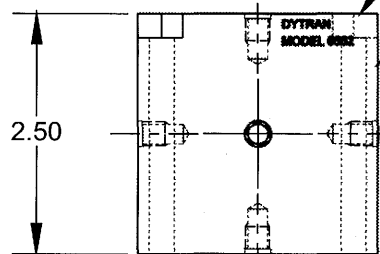




FLAT MOUNTING SURFACE

RECOMMENDED MOUNTING
1/4-28 SOCKET HEAD CAP SCREWS,
2.625 LONG, STAINLESS STEEL (2 REQ)

MODEL 6552 TRIAXIAL
MOUNTING BLOCK



SECTION A-A

MOUNTING PORTS PREPARATION:

PROVIDE FLAT MOUNTING SURFACE OVER ENTIRE
CONTACT AREA OF THE MOUNTING BLOCK (2.5 X 2.5 IN)
THIS AREA SHOULD BE FLAT TO .001 TIR IF POSSIBLE.
AT THE PROPER POINTS (SEE TOP VIEW, ABOVE)
PREPARE TWO MOUNTING HOLES AS FOLLOWS:
TAP 1/4-28 UNF-2B X 0.48 DEEP.

EXCEPT AS OTHERWISE NOTED	
ALL DIMENSIONS IN INCHES TOLERANCE: XXX = $\pm .005$ XX = $\pm .010$	
SURFACE FINISH 63/ EXCEPT AS NOTED	✓
BREAK EDGES TO DEBURR RADIUS OR CHAMFER	.005 / .015
FILLETS: .005 MAX R	

DYTRAN MASTER			
INSTRUMENTS, INC.		ONLY IF IN RED	
CHATSWORTH, CA			
SCALE 1:2	REV A	DATE 2-19-07	ECN 4559
DATE 1/1/2003		PART NO. 6552	
DRAWN E.N.	CHECKED [Signature]	MATERIAL MTG. BLOCK: ALUMINUM ALLOY	
APPROVED [Signature]		NEXT ASSEMBLY	USED ON Used On
TITLE OUTLINE INSTALLATION DWG. MODEL 6552 MOUNTING BLOCK FOR 3191A			DWG NO. 127-6552
			SHEET 1 OF 1