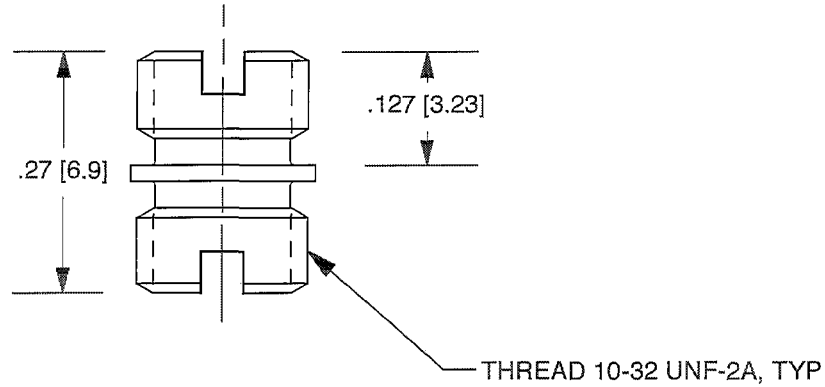


REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	9772	INITIAL RELEASE	AB 06/06/13	PA	PA



1. MATERIAL: 303 STAINLESS STEEL

		UNLESS OTHERWISE SPECIFIED: INTERPRET DIM & TOL PER ASME Y14.5M-1994.REMOVE BURRS COUNTERSINKS INTERNAL THDS 90° TO MAJOR DIA.CHAM EXT THDS 45° TO MAJOR DIA.THLD LENGTHS AND DEPTHS ARE FOR THDS PER MIL-S- 1742.		CONTRACT NO				CHATSWORTH, CA.					
		DIMENSIONS APPLY AFTER FINISHING.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DIMENSION IN BRACKETS [] ARE IN MILLIMETERS. TOLERANCES ARE: INCHES METRIC ANGLES .XX ±.03 .X ± 0.8 ± 1° .XXX ±.010 .XX ± 0.25		SCALE 2X DRAWN AB CHECKED PA APPROVED PA		DATE 06/06/13 DATE 06/06/13 DATE 6/7/13		PART NO. 6200S MAT'L - NEXT ASSEMBLY			
USED ON APPLICATION THIRD ANGLE PROJECTION USA		63 ALL MACHINED SURFACES TOTAL RUNOUT WITHIN .005 BREAK SHARP EDGES .005 TO .010 MACHINE FILLET RADI .005 TO .015. WELDING SYMBOLS PER AWS A2.4 ABBREVIATIONS PER MIL-STD-12		FINISH		TITLE OUTLINE/INSALLATION, MOUNTING STUD, 10-32, MODEL 6200S		DWG NO. 127-6200S		SHEET 1 OF 1			
		DO NOT SCALE DRAWING											