

PROPRIETARY AND CONFIDENTIAL

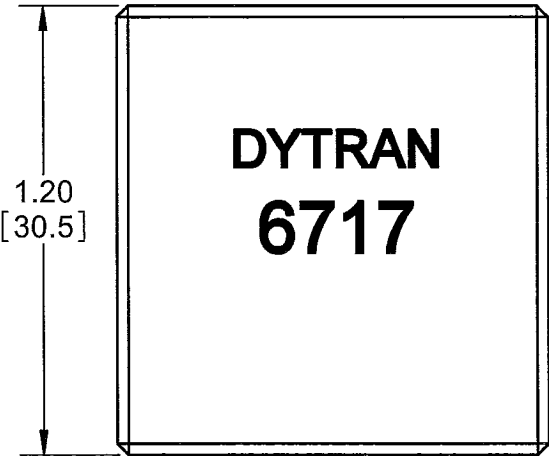
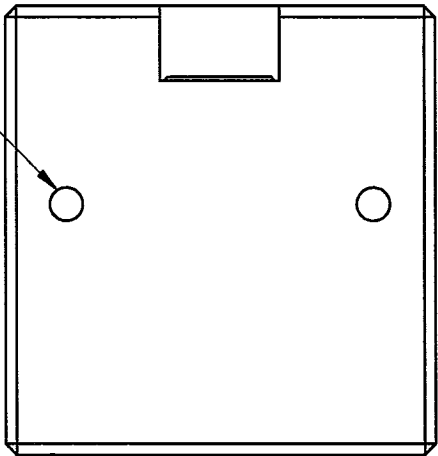
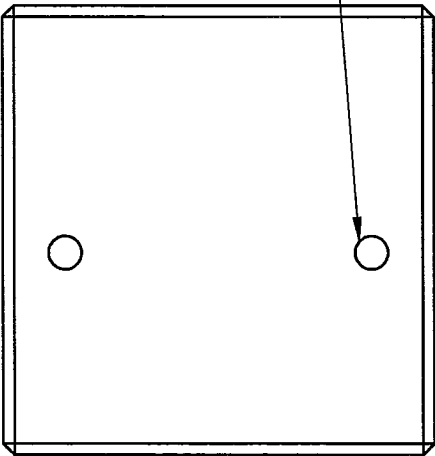
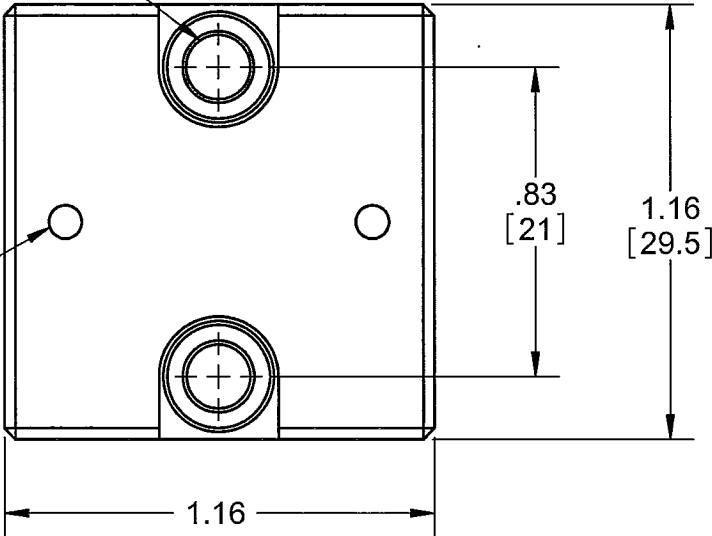
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REVISIONS

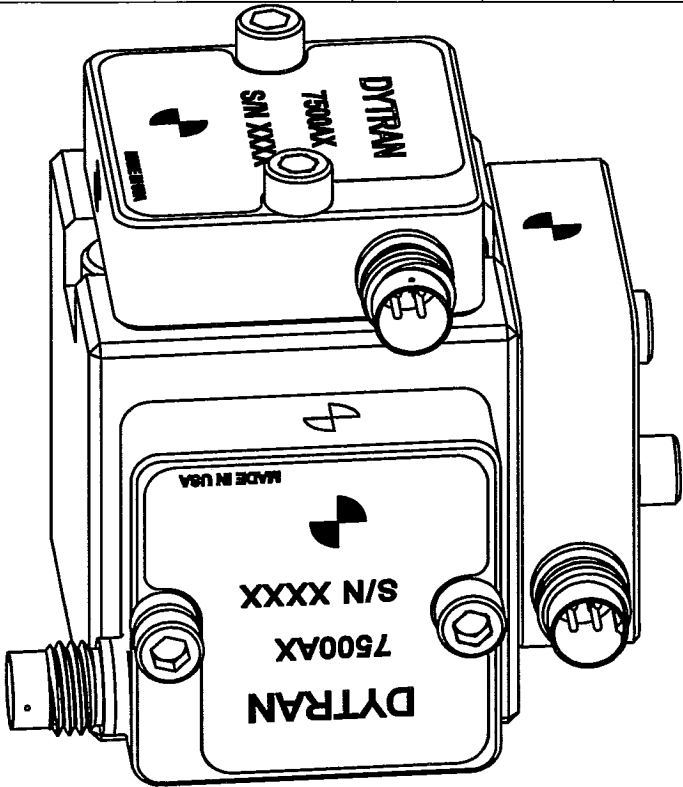
REV.	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	9795	INITIAL RELEASE	04/01/13	RA	

2 CLEARANCE HOLES
FOR #8 OR M4 SCREW

4-40 TAPPED HOLES
FOR MOUNTING
7500A SERIES
ACCELEROMETERS



MOUNTING SURFACE



TYPICAL MOUNTING CONFIGURATION

2. SUPPLIED:
(2) 8-32 X 1.25 MOUNTING SCREWS
(6) 4-40 X 0.5 MOUNTING SCREWS

1. MATERIAL: ANODIZED ALUMINUM
NOTES: UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED:
INTERPRET DIM & TOL PER
ASME Y14.5M - 1994.
REMOVE BURRS.
COUNTERSINK INTERNAL THDS
90° TO MAJOR DIA.
CHAM EXT THDS 45° TO MINOR DIA.
THD LENGTHS AND DEPTHS ARE FOR
MIN FULL THDS.
DIMENSIONS APPLY AFTER FINISHING.

ALL MACHINED SURFACES.
TOTAL RUNOUT WITHIN .005.
BREAK SHARP EDGES .005 TO .010.
MACHINED FILLET RADII .005 TO .015.
WELDING SYMBOLS PER AWS A2.4.
ABBREVIATIONS PER MIL-STD-12.

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.		
DECIMALS	TOLERANCES ARE:	ANGLES
.XX ±.01		±1°
.XXX ±.005		
APPROVALS		DATE
DRAWN	PML	04/18/07
DESIGN	RA	04/24/13
CHK		
APP		5/8/13
DO NOT SCALE DRAWING		THIRD ANGLE PROJECTION

MASTER COPY
Chatsworth, CA

TITLE:
MOUNTING BLOCK

SIZE B	CAGE CODE 2W033	DWG NO 127-6717	REV A
SCALE: 2:1	PART NO: 6717	SHEET 1 OF 1	