

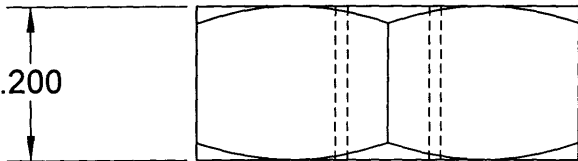
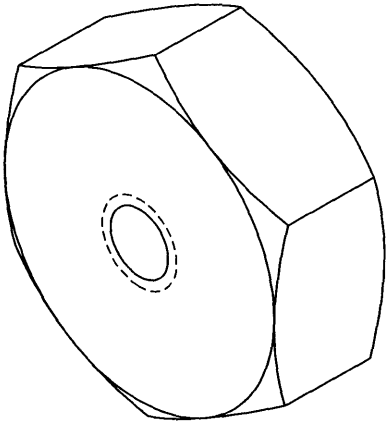
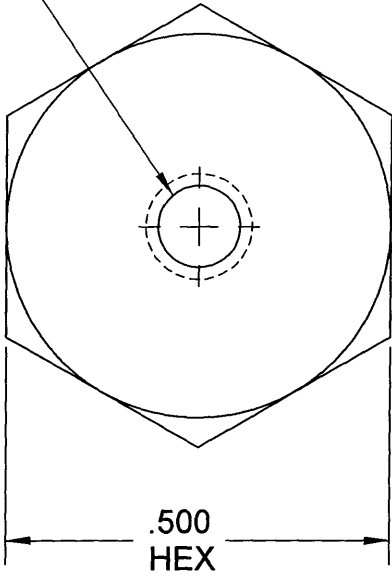
PROPRIETARY AND CONFIDENTIAL

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DWG NO 127-6216 SH 1 REV A

REVISIONS					
REV.	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	5442	INITIAL RELEASE	JS 08/28/08	DV	DV

.138-32 UNC-2B THRU



2. FINISH HARD ANODIZE PER MIL-A-8625, TYPE II CLASS 1 (CLEAR). .002 THIC MASK THREADS DURING ANODIZE.

1. PART NUMBER: 6216

NOTES: UNLESS OTHERWISE SPECIFIED

USED ON	NEXT ASSY
6216	
APPLICATION	
THIRD ANGLE PROJECTION USA	

UNLESS OTHERWISE SPECIFIED:
INTERPRET DIM & TOL PER
ASME Y14.5M - 1994.
REMOVE BURRS.
COUNTERSINK INTERNAL THDS
90° TO MAJOR DIA.
CHAM EXT THDS 45° TO MINOR DIA.
THD LENGTHS AND DEPTHS ARE FOR
MIN FULL THDS.
THDS PER MIL-S-7742.
DIMENSIONS APPLY AFTER FINISHING
ALL MACHINED SURFACES.
TOTAL RUNOUT WITHIN .005.
BREAK SHARP EDGES .005 TO .010.
MACHINED FILLET RADII .005 TO .015.
WELDING SYMBOLS PER AWS A2.4.
ABBREVIATIONS PER MIL-STD-12.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS .XX ± .010 XXX ± .005		CONTRACT NO.		APPROVALS		DATE	TITLE:	
MATERIAL: AL ALY 7075-T6		ORIG		JS	08/29/08		MASTER ONLY IF IN RED	
FINISH: SEE NOTE 2		CHK		DV	8/29/08		MOUNTING BASE	
DO NOT SCALE DRAWING		APP		DV	8/29/08		SIZE B	CAGE CODE 2W033
						DWG NO 127-6216		REV A
						SCALE: 4:1	SOLIDWORKS	SHEET 1 of 1