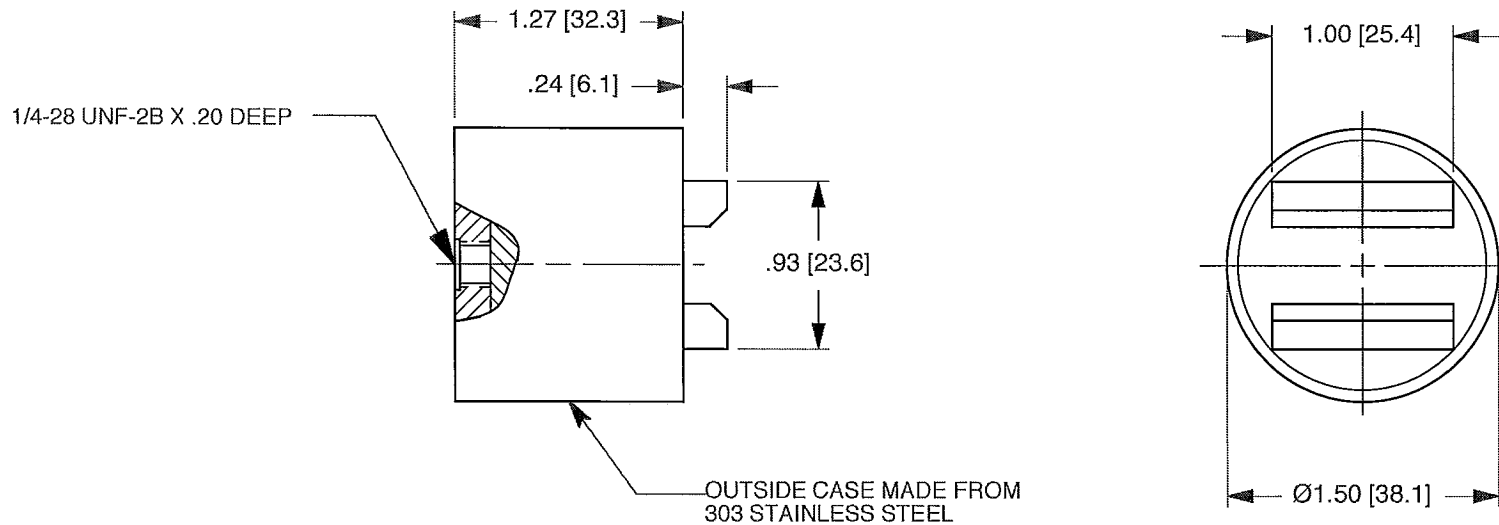


REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	9772	INITIAL RELEASE	AB 06/06/13	<i>SV</i>	<i>RA</i>



MAGNET TYPE: RARE EARTH

		UNLESS OTHERWISE SPECIFIED: INTERPRET DIM & TOL PER ASME Y14.5M-1994. REMOVE BURRS COUNTERSINKS INTERNAL THDS 90° TO MAJOR DIA. CHAM EXT THDS 45° TO MAJOR DIA. THD LENGTHS AND DEPTHS ARE FOR THDS PER MIL-S- 7742. DIMENSIONS APPLY AFTER FINISHING. 63 ALL MACHINED SURFACES TOTAL RUNOUT WITHIN .005 BREAK SHARP EDGES .005 TO .010 MACHINE FILLET RADI .005 TO .015. WELDING SYMBOLS PER AWS A2.4 ABBREVIATIONS PER MIL-STD-12	CONTRACT NO		MASTER ONLY IF IN RED CHATSWORTH, CA.	
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DIMENSION IN BRACKETS [] ARE IN MILLIMETERS. TOLERANCES ARE: INCHES METRIC ANGLES .XX ± .03 .X ± 0.8 ± 1° .XXX ± .010 .XX ± 0.25		SCALE 2X DESIGN DATE DRAWN AB 06/06/13 PART NO. CHECKED <i>SV</i> DATE 6/11/13 MAT'L APPROVED <i>RA</i> DATE 6/11/13 NEXT ASSEMBLY USED ON	
USED ON	NEXT ASSY		FINISH		TITLE	
APPLICATION			DO NOT SCALE DRAWING		OUTLINE/INSTALLATION DRAWING MAGNET, MODEL 6187	
THIRD ANGLE PROJECTION USA					DWG NO. 127-6187 SHEET 1 OF 1	