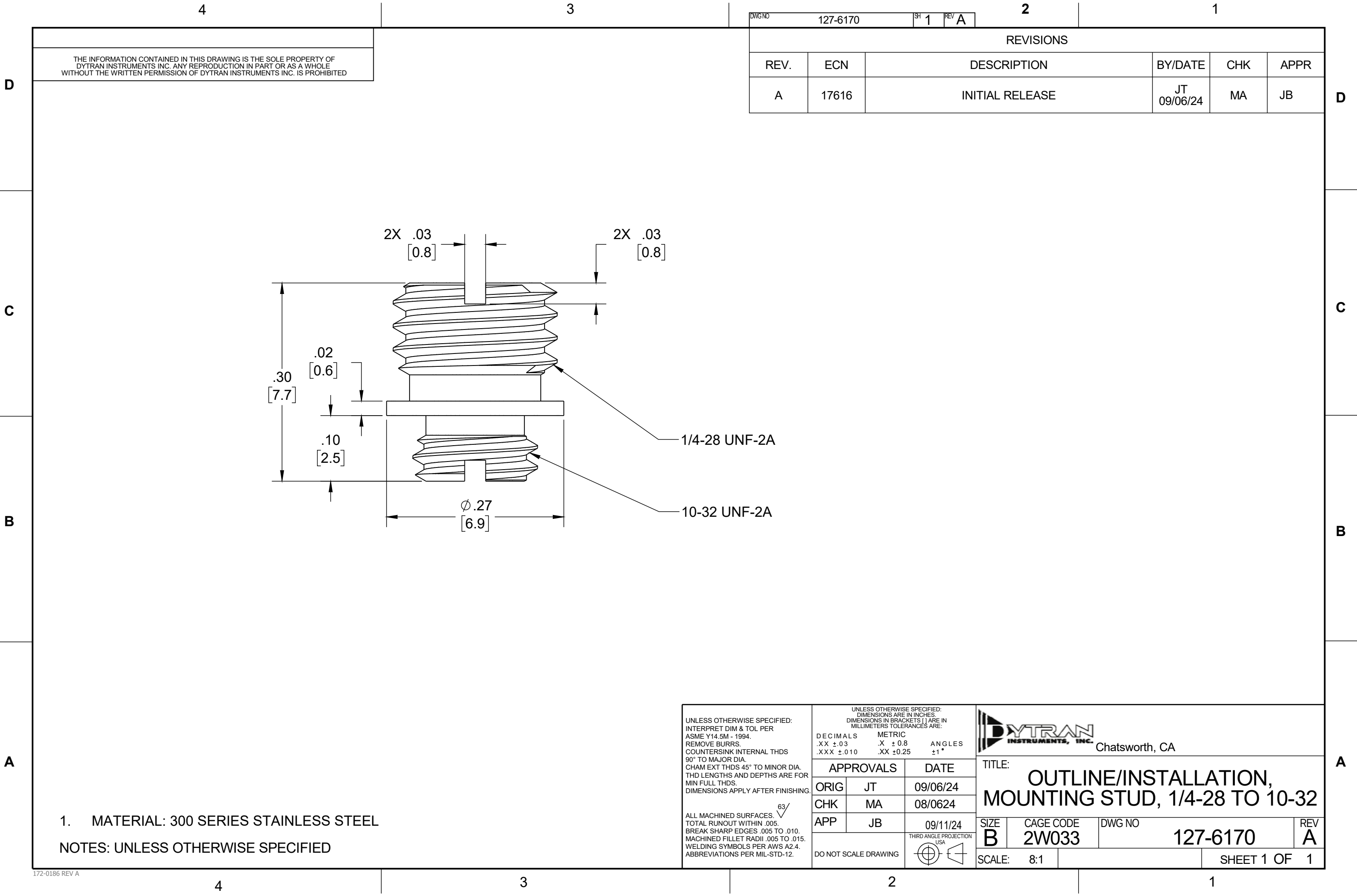




1. MATERIAL: 300 SERIES STAINLESS STEEL

NOTES: UNLESS OTHERWISE SPECIFIED

DWG NO		127-6170		SH	1	REV	A	2		1	
REVISIONS											
REV.	ECN	DESCRIPTION					BY/DATE	CHK	APPR		
A	17616	INITIAL RELEASE					JT 09/06/24	MA	JB		

UNLESS OTHERWISE SPECIFIED:
INTERPRET DIM & TOL PER
ASME Y14.5M - 1994.
REMOVE BURRS.
COUNTERSINK INTERNAL THDS
90° TO MAJOR DIA.
CHAM EXT THDS 45° TO MINOR DIA.
THD LENGTHS AND DEPTHS ARE FOR
MIN FULL THDS.
DIMENSIONS APPLY AFTER FINISHING.

ALL MACHINED SURFACES. ^{63/}
TOTAL RUNOUT WITHIN .005.
BREAK SHARP EDGES .005 TO .010.
MACHINED FILLET RADII .005 TO .015.
WELDING SYMBOLS PER AWS A2.4.
ABBREVIATIONS PER MIL-STD-12.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. DIMENSIONS IN BRACKETS [] ARE IN MILLIMETERS TOLERANCES ARE:		
DECIMALS	METRIC	ANGLES
.XX ±.03	.X ±.08	±1°
.XXX ±.010	.XX ±0.25	
APPROVALS		DATE
ORIG	JT	09/06/24
CHK	MA	08/0624
APP	JB	09/11/24
DO NOT SCALE DRAWING		THIRD ANGLE PROJECTION USA



TITLE: **OUTLINE/INSTALLATION,
MOUNTING STUD, 1/4-28 TO 10-32**

SIZE B	CAGE CODE 2W033	DWG NO 127-6170	REV A
SCALE: 8:1		SHEET 1 OF 1	