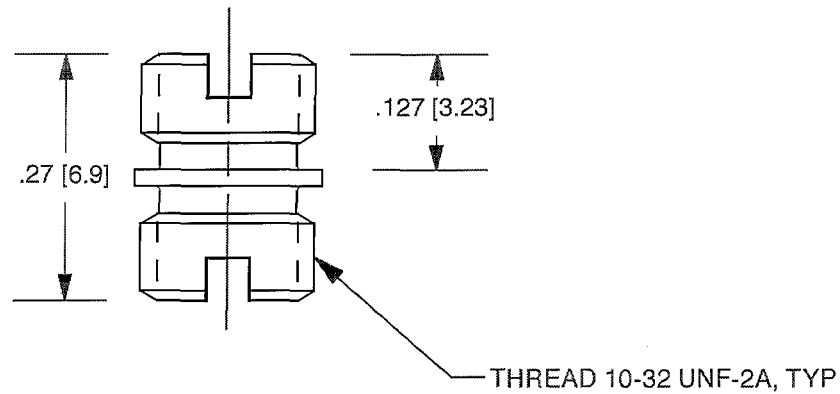


REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	9772	INITIAL RELEASE	AB 06/06/13	AB	✓



1. MATERIAL: BERYLIUM

		UNLESS OTHERWISE SPECIFIED: INTERPRET DIM & TOL PER ASME Y14.5M-1994. REMOVE BURRS COUNTERSINKS INTERNAL THDS 90° TO MAJOR DIA. CHAM EXT THDS 45° TO MAJOR DIA. THD LENGTHS AND DEPTHS ARE FOR THDS PER MIL-S- 7742. DIMENSIONS APPLY AFTER FINISHING.	CONTRACT NO.				CHATSORTH, CA.			
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DIMENSION IN BRACKETS [] ARE IN MILLIMETERS. TOLERANCES ARE:		SCALE 2X		DESIGN AB		DATE 06/06/13	
			INCHES .XX ± .03 .XXX ± .010		METRIC .X ± 0.8 .XX ± 0.25		ANGLES ± 1°		PART NO. 6200	
USED ON APPLICATION THIRD ANGLE PROJECTION USA			NEXT ASSY 63		CHECKED AB		DATE 06/06/13		MAT'L -	
			ALL MACHINED SURFACES TOTAL RUNOUT WITHIN .005 BREAK SHARP EDGES .005 TO .010 MACHINE FILLET RADI .005 TO .015. WELDING SYMBOLS PER AWS A2.4 ABBREVIATIONS PER MIL-STD-12		FINISH		APPROVED AB		DATE 06/06/13	
		DO NOT SCALE DRAWING		TITLE OUTLINE/INSALLATION, MOUNTING STUD, 10-32, MODEL 6200		NEXT ASSEMBLY		USED ON		
						DWG NO. 127-6200		SHEET 1 OF 1		