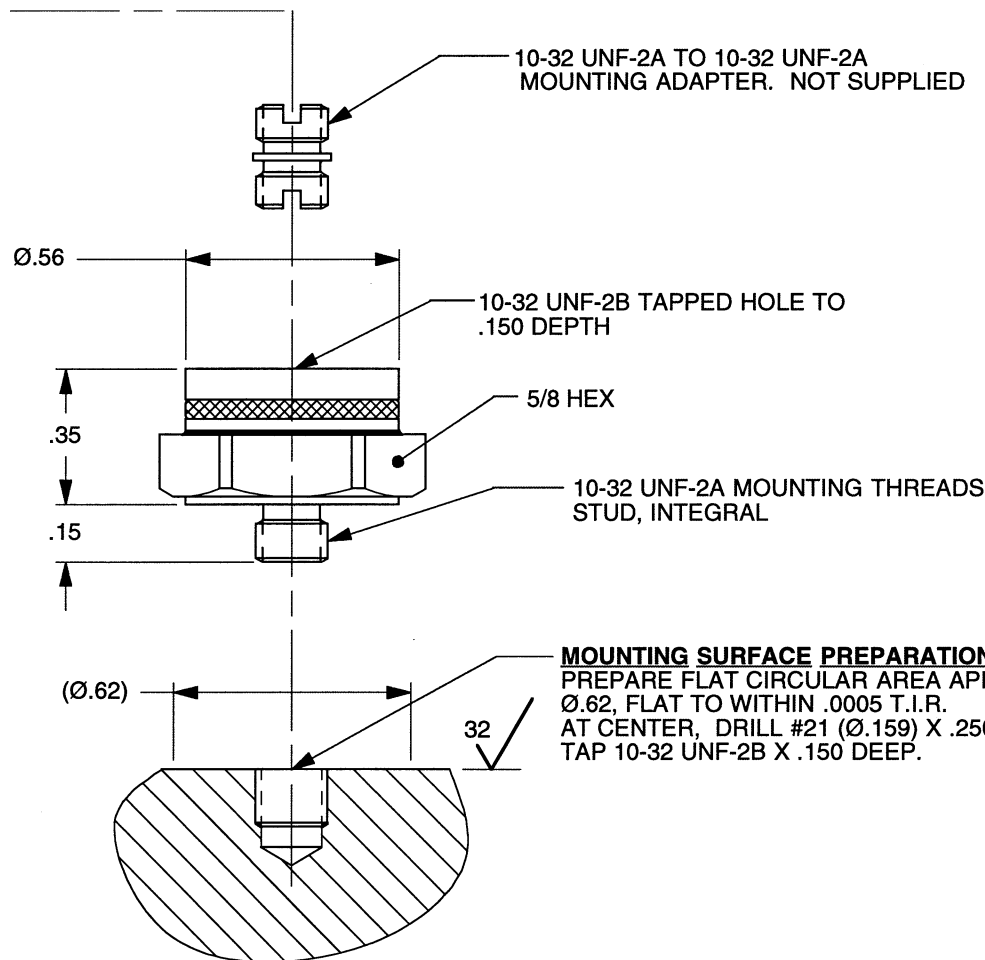


TEST ACCEROMETER WITH 10-32 UNF-2B MTG HOLE REF



4. INSULATION RESISTANCE: 10 MEOHMS MIN.
3. WEIGHT: 12.3 GRAMS
2. MATERIAL: 303 STAINLESS STEEL
1. TORQUE 6220 IN PLACE USING 20 to 25 LB-INCHES OF TORQUE ON .62 HEX. INSTALL ACCELEROMETER TO STUD. APPLY SPECIFIED TORQUE-SEE MANUFACTURES RECOMMENDATION ON TORQUE VALUE.

ALL PART NUMBER LETTER SUFFIXES ARE TO BE INTERPRETED AS FOLLOWS:

I.E. - 107-0000-01 (X)

M - MACHINED ONLY (UNPLATED) G - MATERIAL HAS BEEN GRAINED
P - PLATED/PAINTED S - MATERIAL HAS BEEN SAWCUT
H - HEAT TREATED E - ENVIRONMENTAL TEST

EXCEPT AS OTHERWISE NOTED

ALL DIMENSIONS IN INCHES
TOLERANCE: .XXX = ± .XX = ±

SURFACE FINISH
EXCEPT AS NOTED ✓

BREAK EDGES TO DEBURR
RADIUS OR CHAMFER

THESE DIAS TO T.I.R.

FILLETS - MAX RAD.

DYTRAN
INSTRUMENTS, INC.

MASTER
ONLY IN RED

CHATSWORTH, CA.

SCALE 2X	REV -	DATE	ECN		
DATE 8/1/83	PART NO.				
DRAWN N.C.	CHECKED N.C.	MAT'L			
APPROVED 4-16-01	NEXT ASSEMBLY			USED ON	6220

TITLE

**OUTLINE/INSTALLATION DRAWING
ISOLATION STUD, MODEL 6220**

DWG NO.

127-6220

SHEET 1 OF 1