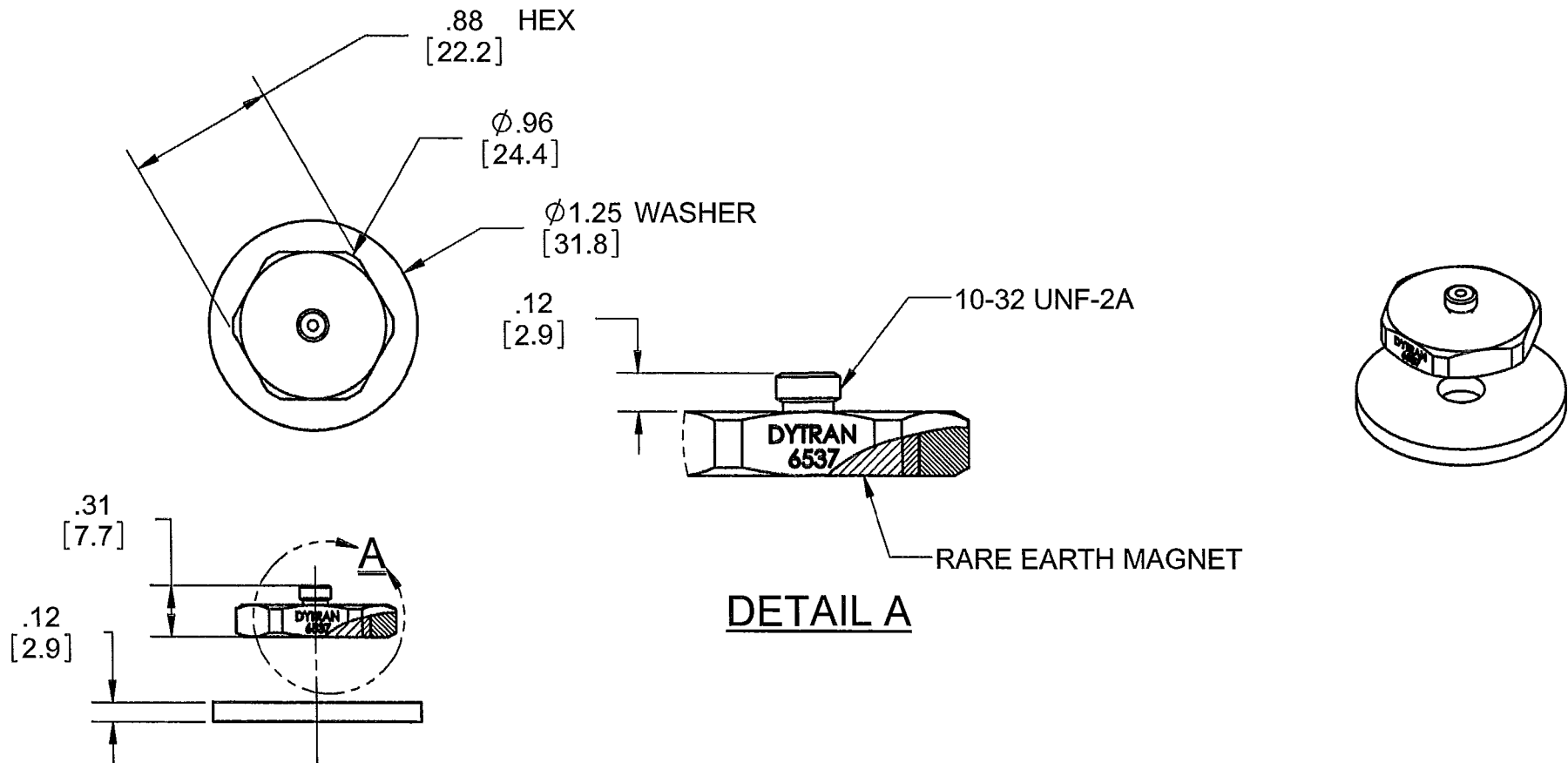


PROPRIETARY AND CONFIDENTIAL

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REVISIONS

REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	9530	INITIAL RELEASE	AB 01/15/13	<i>AB</i>	<i>AB</i>



1. RETENTIVE FORCE: 8.58 lbf [38 N] TYPICAL.

UNLESS OTHERWISE SPECIFIED: INTERPRET DIM & TOL PER ASME Y14.5M - 1994. REMOVE BURRS. COUNTERSINK INTERNAL THDS 90° TO MAJOR DIA. CHAM EXT THDS 45° TO MINOR DIA. THD LENGTHS AND DEPTHS ARE FOR MIN FULL THDS. THDS PER MIL-S-7742. DIMENSIONS APPLY AFTER FINISHING.	
6537	USED ON NEXT ASSY
APPLICATION	
THIRD ANGLE PROJECTION	
ALL MACHINED SURFACES. TOTAL RUNOUT WITHIN .005. BREAK SHARP EDGES .005 TO .010. MACHINED FILLET RADII .005 TO .015. WELDING SYMBOLS PER AWS A2.4. ABBREVIATIONS PER MIL-STD-12.	

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. DIMENSIONS IN BRACKETS [] ARE IN MILLIMETERS TOLERANCES ARE:		
INCHES	METRIC	ANGLES
.XX ± .03	.X ± 0.8	± 1°
.XXX ± .010	.XX ± 0.25	
MATERIAL		
FINISH		
DO NOT SCALE DRAWING		

CONTRACT NO.



TITLE:

**OUTLINE/INSTALLATION
DRAWING, 6537**

APPROVALS		DATE
ORIG	RA	04/06/11
CHK		
APP		
APP		

SIZE	CAGE CODE	DWG. NO.	REV
A	2W033	127-6537	A
SCALE: NONE		SOLIDWORKS	SHEET 1 OF 1