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DWG NO

127-6360

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REV

A

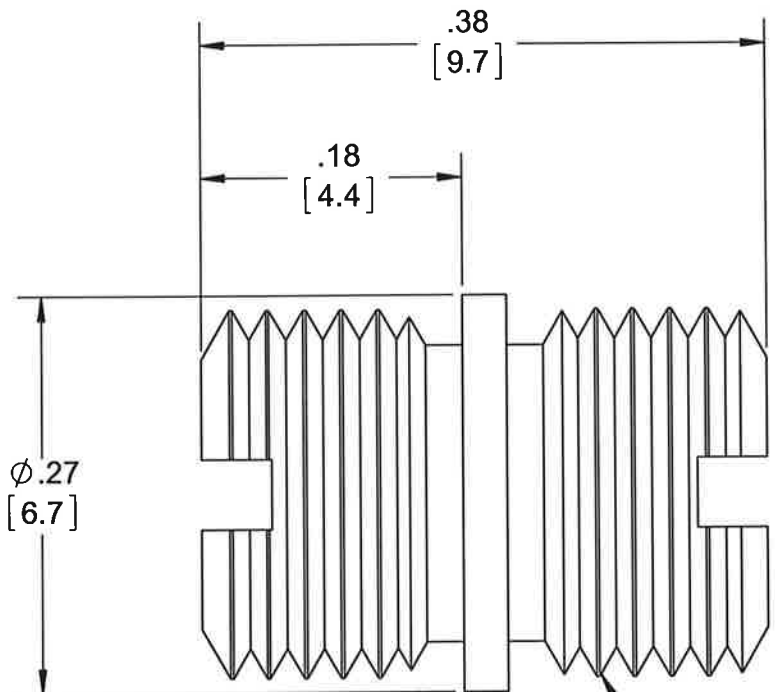
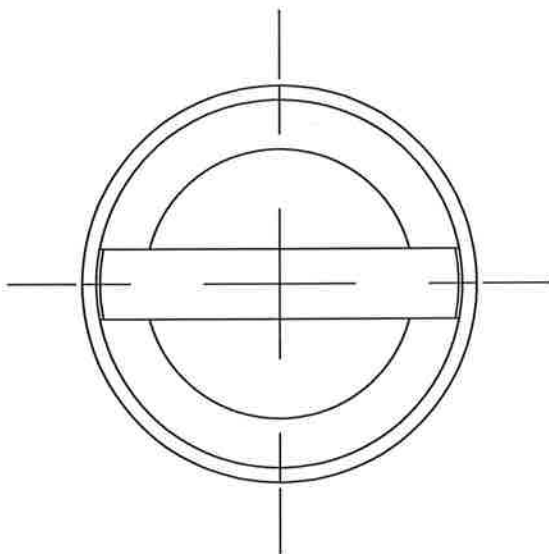
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REVISIONS

REV.	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	11499	INITIAL RELEASE	RA 11/07/14	Em	AS

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2X 1/4-28 UNF-2A

UNLESS OTHERWISE SPECIFIED:
INTERPRET DIM & TOL PER
ASME Y14.5M - 1994.
REMOVE BURRS.
COUNTERSINK INTERNAL THDS
90° TO MAJOR DIA.
CHAM EXT THDS 45° TO MINOR DIA.
THD LENGTHS AND DEPTHS ARE FOR
MIN FULL THDS.
DIMENSIONS APPLY AFTER FINISHING.

ALL MACHINED SURFACES. ⁶³/_√
TOTAL RUNOUT WITHIN .005.
BREAK SHARP EDGES .005 TO .010.
MACHINED FILLET RADII .005 TO .015.
WELDING SYMBOLS PER AWS A2.4.
ABBREVIATIONS PER MIL-STD-12.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES.

DECIMALS
.XX ±.01
.XXX ±.005

TOLERANCES ARE:
ANGLES
±1°

APPROVALS		DATE
DRAWN	RA	10/01/14
DESIGN	RA	10/01/14
CHK	Em	11/7/14
APP	AS	12/1/14

DO NOT SCALE DRAWING



MASTER
ONLY IF IN RED

TITLE: **OUTLINE/INSTALLATION,
STUD, MOUNTING, FLANGED,
1/4-28 UNF-2A**

SIZE B	CAGE CODE 2W033	DWG NO 127-6360	REV A
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SCALE: 8:1	PART NO: 6360	SHEET 1 OF 1
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1. MATERIAL: BERYLIUM COPPER

NOTES: UNLESS OTHERWISE SPECIFIED

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